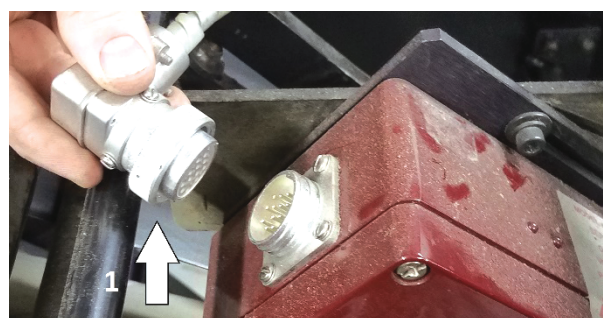
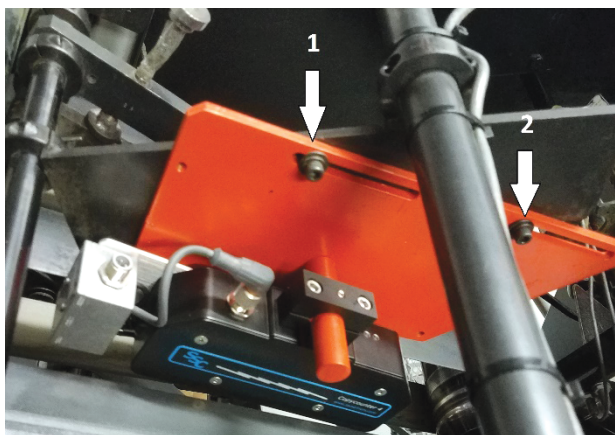


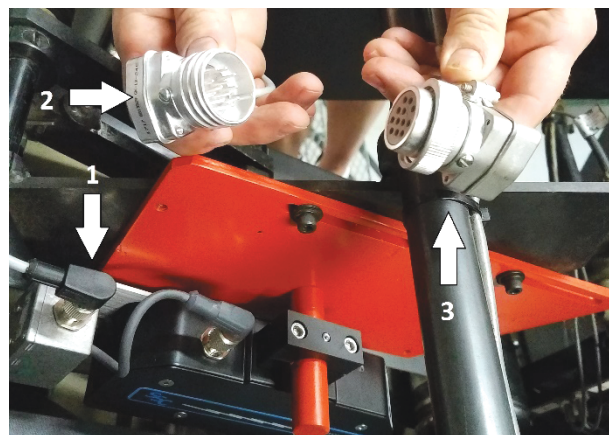
**1.** Using ¼" hex wrench, remove screws (1 & 2), freeing laser from mount. Retain these screws for installation of new sensor.



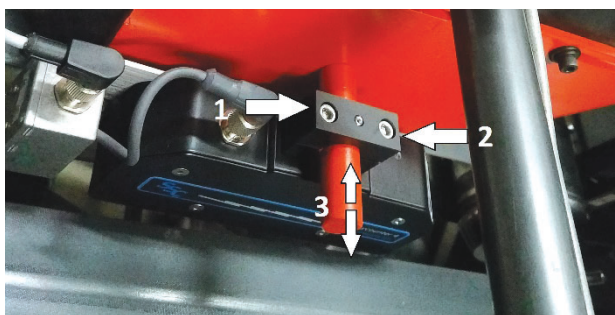
**2.** Loosen collar (1) and remove connector from laser. Remove Quipp™ Laser.



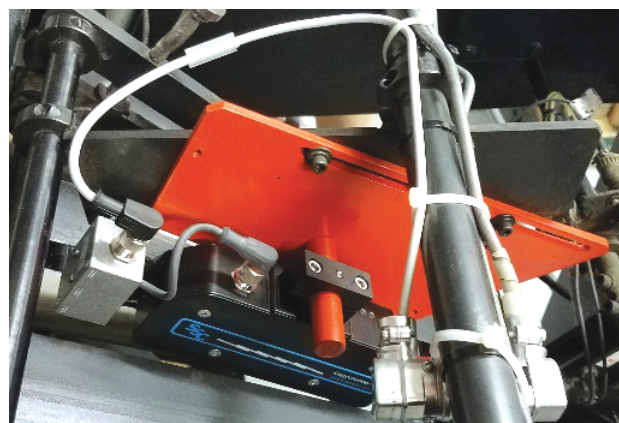
**3.** Install new orange bracket with sensor, using ¼" hex wrench, install screws (1&2) removed in step 1 above. Position sensor and bracket as shown in picture above.



**4.** Install connector (1). Screw together connectors 2 and 3.



**5.** If necessary, adjust sensor between the belts, by loosening screws (1&2) with 5mm hex wrench, and sliding on shaft (3).



**6.** Secure cables away from moving parts with cable ties.